



PROCEDURE TO SET WHEEL BEARINGS ON WHEEL HUB



1. Check the back bearing and seal are in place, seal must be flush with hub lip.
2. Tighten hub nut to **60nm** while slowly spinning the hub. **60nm = 45 ft/lb**
3. Back off hub nut until it is **completely loose**.
4. Tighten the hub nut until it is **finger tight**.
5. Using multi-grips turn the hub nut further until the first split pin (cotter pin) holes line up.
6. Insert the split pin and bend the legs to secure.
7. Grease the hub until grease appears on the face of the front bearing.

Important: Check wheel bearings for heat or excessive play at 10, 25 and 50 miles (15, 50, 100 Kms) Re adjust wheel bearings if necessary.